

Safety Data Sheet
according to 1907/2006/EC, Article 31

Date: 31.07.2009

Replaces: 06.08.2008

Ref: 0001.6.A/DR

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1 Identification of the substance/preparation and of the company/undertaking

· **Product details**

· **Trade name:** TECTANE Cutting, Tapping and Drilling Fluid

· **Article number:** 5070018

· **Application of the substance / the preparation** Metal-working product

· **Manufacturer/Supplier:**

Siroflex Limited

Dodworth Business Park, Dodworth,

Barnsley, South Yorkshire, England, S75 3SP

Tel.: 01226 771600

Fax.: 01226 771601

info@siroflex.co.uk

· **Further information obtainable from:**

www.siroflex.co.uk

2 Hazards identification

· **Hazard description:**



F+ Extremely flammable

· **Information concerning particular hazards for human and environment:**

The product has to be labelled due to the calculation procedure of the "General Classification guideline for preparations of the EU" in the latest valid version.

Harmful: may cause lung damage if swallowed.

R 12 Extremely flammable.

Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50°C. Do not pierce or burn, even after use.

Do not spray on a naked flame or any incandescent material. Keep away from sources of ignition - No smoking.

Buildup of explosive mixtures possible without sufficient ventilation.

Keep out of the reach of children

· **Classification system:**

The classification is according to the latest editions of the EU-lists, and extended by company and literature data.

3 Composition/information on ingredients

· **Chemical characterization**

· **Description:** Mixture of substances listed below with nonhazardous additions.

· **Dangerous components:**

CAS: 75-28-5 EINECS: 200-857-2	isobutane	F+; R 12	25-50%
CAS: 74-98-6 EINECS: 200-827-9	propane	F+; R 12	10-25%
CAS: 90622-57-4	Alkane, C9-12-iso	Xn; R 10-53-65-66	2.5-10%
CAS: 106-97-8 EINECS: 203-448-7	butane	F+; R 12	2.5-10%

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· **Additional information:** For the wording of the listed risk phrases refer to section 16.

4 First aid measures

- **After inhalation:**
Supply fresh air; consult doctor in case of complaints.
Take affected persons into fresh air and keep quiet.
- **After skin contact:**
Immediately wash with water and soap and rinse thoroughly.
Immediately remove any clothing soiled by the product.
- **After eye contact:**
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- **After swallowing:** Do not induce vomiting; call for medical help immediately.

5 Fire-fighting measures

- **Suitable extinguishing agents:**
Foam
Fire-extinguishing powder
Carbon dioxide
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **Special hazards caused by the substance, its products of combustion or resulting gases:**
Can form explosive gas-air mixtures.
Formation of toxic gases is possible during heating or in case of fire.
- **Protective equipment:** Wear self-contained respiratory protective device.
- **Additional information**
Cool endangered receptacles with water spray.
Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.

6 Accidental release measures

- **Person-related safety precautions:**
Wear protective equipment. Keep unprotected persons away.
Ensure adequate ventilation
Keep away from ignition sources.
- **Measures for environmental protection:**
Do not allow product to reach sewage system or any water course.
Inform respective authorities in case of seepage into water course or sewage system.
Do not allow to enter sewers/ surface or ground water.
- **Measures for cleaning/collecting:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Ensure adequate ventilation.
- **Additional information:** See Section 13 for disposal information.

7 Handling and storage

- **Handling:**
- **Information for safe handling:**
Ensure good ventilation/exhaustion at the workplace.
Avoid contact with skin and eyes.
- **Information about fire - and explosion protection:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50°C, i.e. electric lights. Do not pierce or burn, even after use.

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Do not spray onto a naked flame or any incandescent material.

- **Storage:**
- **Requirements to be met by storerooms and receptacles:**
Store in a cool location.
Observe official regulations on storing packagings with pressurized containers.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Protect from heat and direct sunlight.

8 Exposure controls/personal protection

- **Additional information about design of technical facilities:** No further data; see item 7.

- **Ingredients with limit values that require monitoring at the workplace:**

106-97-8 butane

WEL	Short-term value: 1810 mg/m ³ , 750 ppm Long-term value: 1450 mg/m ³ , 600 ppm Carc (if more than 0.1% of buta-1.3-diene)
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- **Additional information:** The lists valid during the making were used as basis.
- **Personal protective equipment:**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Do not inhale gases / fumes / aerosols.
Avoid contact with the eyes and skin.
- **Respiratory protection:** Use suitable respiratory protective device in case of insufficient ventilation.
- **Recommended filter device for short term use:** Filter AX
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

- **Material of gloves**
Nitrile rubber, NBR
Recommended thickness of the material: ≥ 0.45 mm
- **Penetration time of glove material**
 ≥ 240 min
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:**



Tightly sealed goggles

- **Body protection:** Protective work clothing

9 Physical and chemical properties

- **General Information**

Form:	Aerosol
Colour:	Red

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Odour:	Solvent-like Characteristic
· Change in condition Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	Not applicable, as aerosol.
· Flash point:	Not applicable, as aerosol.
· Ignition temperature:	>200°C
· Danger of explosion:	Product is not explosive. However, formation of explosive air/vapour mixtures are possible.
· Density at 20°C:	0.64838 g/cm ³
· Solubility in / Miscibility with water:	Not miscible or difficult to mix.
Organic solvents:	64.9 %

10 Stability and reactivity

- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Dangerous reactions** No dangerous reactions known.
- **Dangerous decomposition products:**
Aldehyde
Carbon monoxide and carbon dioxide

11 Toxicological information

- **Acute toxicity:**
- **Primary irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** No irritating effect.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:** Vapours have narcotic effect.

12 Ecological information

- **General notes:**
Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

13 Disposal considerations

- **Product:**
- **Recommendation**
Must not be disposed together with household garbage. Do not allow product to reach sewage system.

· European waste catalogue

16 05 04	gases in pressure containers (including halons) containing dangerous substances
15 01 04	metallic packaging

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- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- **Land transport ADR/RID (cross-border)**



- **ADR/RID class:** 2 5F Gases.
- **Danger code (Kemler):** 23
- **UN-Number:** 1950
- **Packaging group:** -
- **Hazard label:** 2.1
- **Description of goods:** 1950 AEROSOLS

- **Maritime transport IMDG:**



- **IMDG Class:** 2.1
- **UN Number:** 1950
- **Label:** 2.1
- **Packaging group:** -
- **EMS Number:** F-D,S-U
- **Marine pollutant:** No
- **Proper shipping name:** AEROSOLS

- **Air transport ICAO-TI and IATA-DGR:**



- **ICAO/IATA Class:** 2.1
- **UN/ID Number:** 1950
- **Label:** 2.1
- **Packaging group:** -
- **Proper shipping name:** AEROSOLS, flammable

15 Regulatory information

- **Labelling according to EU guidelines:**
The product has been classified and marked in accordance with EU Directives / Ordinance on Hazardous Materials.

- **Code letter and hazard designation of product:**



F+ Extremely flammable

- **Risk phrases:**
12 Extremely flammable.

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· **Safety phrases:**

23 Do not breathe aerosol.

51 Use only in well-ventilated areas.

56 Dispose of this material and its container to hazardous or special waste collection point.

· **Special labelling of certain preparations:**

Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50°C. Do not pierce or burn, even after use.

Do not spray on a naked flame or any incandescent material. Keep away from sources of ignition - No smoking.

Buildup of explosive mixtures possible without sufficient ventilation.

Keep out of the reach of children

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Relevant R-phrases**

10 Flammable.

12 Extremely flammable.

53 May cause long-term adverse effects in the aquatic environment.

65 Harmful: may cause lung damage if swallowed.

66 Repeated exposure may cause skin dryness or cracking.

· *** Data compared to the previous version altered.**

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