

TECHNICAL DATA SHEET

SX SMALL GAP FILLER

SX Small Gap Filler is a fast setting adhesive that will bond PVCu, polycarbonate and most plastics. This adhesive has high gap filling properties, is tack free within 2-3 minutes and cures quickly.

USES

Ideal for use as an all round adhesive for bonding trims and end caps and for gap filling on a multitude of applications for the replacement window and door industry.

COLOUR: White

PACKAGING: 80ml injector packed 1 x 25 300ml cartridge packed 1 x 12

PREPARATION

Ensure the surfaces to be bonded are clean, dry and sound. Where the product is to be used as a gap filler clean the surface prior to application to help promote good adhesion.

APPLICATION

Cut the cartridge seal and screw on the nozzle which should be cut to your required size. Insert the plunger into the rear of the cartridge and apply even pressure to extrude the adhesive.

FINISHING

It is the user's responsibility to dispose of all packaging correctly.

HEALTH & SAFETY

HIGHLY FLAMMABLE IRRITANT

Highly Flammable. Irritating to eyes. Repeated exposure may cause skin dryness or cracking. Vapours may cause drowsiness and dizziness. Keep away from sources of ignition – No Smoking. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Wear suitable gloves. Use only in well ventilated areas. This material and its container must be disposed of as hazardous waste.

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SX SMALL GAP FILLER TECHNICAL DATA SHEET CONTINUED**LIMITATIONS**

Among others not recommended for use on polypropylene, polyethylene, acrylic or polystyrene etc. Adhesion tests prior to application are recommended. It is the users responsibility to determine suitability.

STORAGE

Important – Store in cool dry conditions as warmer temperatures may cause product to leak out of cartridge.

LIABILITY

The information given is the result of our tests and experience and is believed to be accurate and reliable. However as Siroflex Limited cannot know all the uses its products may be put to, and as application methods are out of our control it is the users responsibility to determine suitability of use.

TECHNICAL DATA	SX SMALL GAP FILLER
Description	Thixotropic gel with short open time
Flash Point	-4°C HIGHLY FLAMMABLE
Specific Gravity	1.0 approximately
Shelf life stored between +5°C / +25°C	9 months
Application temperature	+5°C to 30°C
Service temperature	-10°C to 80°C
UV Resistance	Very good
Solids content	36% ± 3%
Work life	2-3 minutes dependant on temperature
Max joint width	3mm

Full health and safety data information can be downloaded from www.siroflex.co.uk.

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